



Downloadable Version

Jeweler's Saw Sizing Chart (Inch) V2.0

SIZE	WIDTH	DEPTH	TPI	DRILL SIZE (US)	TOOTH PITCH	3 TOOTH B&S GAUGE ENGAGEMENT	MIN (US)
10	0.0219"	0.0551"	23.6	#53	0.0423"	0.0847"	11
9	0.0217"	0.0472"	25.4	#55	0.0394"	0.0787"	12
8	0.0197"	0.0441"	27.9	#56	0.0358"	0.0716"	13
7	0.0189"	0.0402"	30.5	#59	0.0328"	0.0656"	13
6	0.0173"	0.0374"	33.0	#62	0.0303"	0.0606"	14
5	0.0157"	0.0335"	35.6	#65	0.0281"	0.0562"	15
4	0.0150"	0.0315"	38.1	#67	0.0262"	0.0525"	15
3	0.0142"	0.0295"	40.6	#68	0.0246"	0.0492"	16
2	0.0134"	0.0276"	43.2	#70	0.0232"	0.0463"	16
1	0.0118"	0.0236"	45.7	#73	0.0219"	0.0437"	17
0	0.0110"	0.0220"	50.8	#74	0.0197"	0.0394"	18
2/0	0.0102"	0.0205"	55.9	#75	0.0179"	0.0358"	19
3/0	0.0094"	0.0189"	61.0	#76	0.0164"	0.0328"	19
4/0	0.0087"	0.0173"	66.0	#77	0.0151"	0.0303"	20
5/0	0.0079"	0.0157"	71.1	#78	0.0141"	0.0281"	21
6/0	0.0071"	0.0142"	81.3	#79	0.0123"	0.0246"	22
7/0	0.0067"	0.0134"	86.4	#80	0.0116"	0.0232"	22
8/0	0.0063"	0.0126"	88.9	#80	0.0112"	0.0225"	23
10/0	0.0055"	0.0118"	91.4	#80	0.0109"	0.0219"	23