



Downloadable Version

## Jeweler's Saw Sizing Chart (mm) V2.0

SIZE	WIDTH	DEPTH	TPCM	DRILL	TOOTH	3TOOTH	B&S GAUGE
				SIZE (US)	PITCH	ENGAGEMENT	MIN (US)
10	0.56 mm	1.40 mm	9.3	#53	1.08 mm	2.15 mm	11
9	0.55 mm	1.20 mm	10	#55	1.00 mm	2.00 mm	12
8	0.50 mm	1.12 mm	11	#56	0.91 mm	1.82 mm	13
7	0.48 mm	1.02 mm	12	#59	0.83 mm	1.67 mm	13
6	0.44 mm	0.95 mm	13	#62	0.77 mm	1.54 mm	14
5	0.40 mm	0.85 mm	14	#65	0.71 mm	1.43 mm	15
4	0.38 mm	0.80 mm	15	#67	0.67 mm	1.33 mm	15
3	0.36 mm	0.75 mm	16	#68	0.63 mm	1.25 mm	16
2	0.34 mm	0.70 mm	17	#70	0.59 mm	1.18 mm	16
1	0.30 mm	0.60 mm	18	#73	0.56 mm	1.11 mm	17
0	0.28 mm	0.56 mm	20	#74	0.50 mm	1.00 mm	18
2/0	0.26 mm	0.52 mm	22	#75	0.45 mm	0.91 mm	19
3/0	0.24 mm	0.48 mm	24	#76	0.42 mm	0.83 mm	19
4/0	0.22 mm	0.44 mm	26	#77	0.38 mm	0.77 mm	20
5/0	0.20 mm	0.40 mm	28	#78	0.36 mm	0.71 mm	21
6/0	0.18 mm	0.36 mm	32	#79	0.31 mm	0.63 mm	22
7/0	0.17 mm	0.34 mm	34	#80	0.29 mm	0.59 mm	22
8/0	0.16 mm	0.32 mm	35	#80	0.29 mm	0.57 mm	23
10/0	0.14 mm	0.30 mm	36	#80	0.28 mm	0.56 mm	23